

INDEX - IN REFERENCE ORDER			INDEX - IN CAPACITY ORDER			INDEX - IN DESIGN ORDER		
Ref. No.	Capacity	Design line	Capacity	Ref. No.	Design line	Design line	Capacity	Ref. No.
3192	250 ml	Pharma Liquid	50 ml	3403	Pharma Square	Pharma	75 ml	3610
3306	100 ml	Pharma Classic	50 ml	3503	Pharma Classic	Pharma	150 ml	3611
3307	150 ml	Pharma Classic	50 ml	3513	Pharma Turn	Pharma Classic	50 ml	3503
3308	200 ml	Pharma Classic	50 ml	3523	Pharma Safe	Pharma Classic	75 ml	3504
3309	250 ml	Pharma Classic	50 ml	3533	Pharma Vision	Pharma Classic	100 ml	3306
3310	300 ml	Pharma Classic	75 ml	3404	Pharma Square	Pharma Classic	100 ml	3505
3311	400 ml	Pharma Classic	75 ml	3504	Pharma Classic	Pharma Classic	125 ml	3506
3312	500 ml	Pharma Classic	75 ml	3514	Pharma Turn	Pharma Classic	150 ml	3307
3313	500 ml	Pharma Classic	75 ml	3524	Pharma Safe	Pharma Classic	150 ml	3507
3314	750 ml	Pharma Classic	75 ml	3534	Pharma Vision	Pharma Classic	200 ml	3308
3315	1000 ml	Pharma Classic	75 ml	3610	Pharma	Pharma Classic	250 ml	3309
3316	1250 ml	Pharma Classic	75 ml	3692	Pharma Curve	Pharma Classic	300 ml	3310
3317	1500 ml	Pharma Classic	100 ml	3306	Pharma Classic	Pharma Classic	400 ml	3311
3383	200 ml	Pharma Vision	100 ml	3405	Pharma Square	Pharma Classic	500 ml	3312
3403	50 ml	Pharma Square	100 ml	3505	Pharma Classic	Pharma Classic	500 ml	3313
3404	75 ml	Pharma Square	100 ml	3515	Pharma Turn	Pharma Classic	750 ml	3314
3405	100 ml	Pharma Square	100 ml	3525	Pharma Safe	Pharma Classic	1000 ml	3315
3406	125 ml	Pharma Square	100 ml	3535	Pharma Vision	Pharma Classic	1250 ml	3316
3407	150 ml	Pharma Square	125 ml	3406	Pharma Square	Pharma Classic	1500 ml	3317
3407 A	150 ml	Pharma Square	125 ml	3506	Pharma Classic	Pharma Curve	75 ml	3692
3408	200 ml	Pharma Square	125 ml	3516	Pharma Turn	Pharma Liquid	250 ml	3192
3408 A	200 ml	Pharma Square	125 ml	3526	Pharma Safe	Pharma Safe	50 ml	3523
3409	250 ml	Pharma Square	125 ml	3536	Pharma Vision	Pharma Safe	75 ml	3524
3410	300 ml	Pharma Square	150 ml	3307	Pharma Classic	Pharma Safe	100 ml	3525
3411	400 ml	Pharma Square	150 ml	3407	Pharma Square	Pharma Safe	125 ml	3526
3412	500 ml	Pharma Square	150 ml	3407 A	Pharma Square	Pharma Safe	150 ml	3527
3487	150 ml	Pharma Vision	150 ml	3487	Pharma Vision	Pharma Safe	150 ml	3527 A
3487 A	150 ml	Pharma Turn	150 ml	3487 A	Pharma Turn	Pharma Safe	150 ml	3547
3488	200 ml	Pharma Vision	150 ml	3507	Pharma Classic	Pharma Safe	200 ml	3528
3488 A	200 ml	Pharma Turn	150 ml	3507 A	Pharma Vision	Pharma Safe	200 ml	3548
3503	50 ml	Pharma Classic	150 ml	3517	Pharma Turn	Pharma Safe	250 ml	3529
3504	75 ml	Pharma Classic	150 ml	3527	Pharma Safe	Pharma Safe	250 ml	3549
3505	100 ml	Pharma Classic	150 ml	3527 A	Pharma Safe	Pharma Safe	300 ml	3530
3506	125 ml	Pharma Classic	150 ml	3537	Pharma Vision	Pharma Safe	300 ml	3550
3507	150 ml	Pharma Classic	150 ml	3547	Pharma Safe	Pharma Safe	400 ml	3531
3507 A	150 ml	Pharma Vision	150 ml	3607	Pharma Vision	Pharma Safe	400 ml	3551
3508	200 ml	Pharma Vision	150 ml	3611	Pharma	Pharma Safe	500 ml	3532
3509	250 ml	Pharma Vision	200 ml	3308	Pharma Classic	Pharma Safe	500 ml	3552
3510	300 ml	Pharma Vision	200 ml	3383	Pharma Vision	Pharma Safe	1000 ml	3540
3511	400 ml	Pharma Vision	200 ml	3408	Pharma Square	Pharma Safe	1000 ml	3540 B
3512	500 ml	Pharma Vision	200 ml	3408 A	Pharma Square	Pharma Square	50 ml	3403
3513	50 ml	Pharma Turn	200 ml	3488	Pharma Vision	Pharma Square	75 ml	3404
3514	75 ml	Pharma Turn	200 ml	3488 A	Pharma Turn	Pharma Square	100 ml	3405
3515	100 ml	Pharma Turn	200 ml	3508	Pharma Vision	Pharma Square	125 ml	3406
3516	125 ml	Pharma Turn	200 ml	3528	Pharma Safe	Pharma Square	150 ml	3407
3517	150 ml	Pharma Turn	200 ml	3548	Pharma Safe	Pharma Square	150 ml	3407 A
3523	50 ml	Pharma Safe	250 ml	3192	Pharma Liquid	Pharma Square	200 ml	3408
3524	75 ml	Pharma Safe	250 ml	3309	Pharma Classic	Pharma Square	200 ml	3408 A
3525	100 ml	Pharma Safe	250 ml	3409	Pharma Square	Pharma Square	250 ml	3409
3526	125 ml	Pharma Safe	250 ml	3509	Pharma Vision	Pharma Square	300 ml	3410
3527	150 ml	Pharma Safe	250 ml	3529	Pharma Safe	Pharma Square	400 ml	3411
3527 A	150 ml	Pharma Safe	250 ml	3549	Pharma Safe	Pharma Square	500 ml	3412
3528	200 ml	Pharma Safe	250 ml	3609	Pharma Vision	Pharma Turn	50 ml	3513
3529	250 ml	Pharma Safe	300 ml	3310	Pharma Classic	Pharma Turn	75 ml	3514
3530	300 ml	Pharma Safe	300 ml	3410	Pharma Square	Pharma Turn	100 ml	3515
3531	400 ml	Pharma Safe	300 ml	3510	Pharma Vision	Pharma Turn	125 ml	3516
3532	500 ml	Pharma Safe	300 ml	3530	Pharma Safe	Pharma Turn	150 ml	3487 A
3533	50 ml	Pharma Vision	300 ml	3550	Pharma Safe	Pharma Turn	150 ml	3517
3534	75 ml	Pharma Vision	400 ml	3311	Pharma Classic	Pharma Turn	200 ml	3488 A
3535	100 ml	Pharma Vision	400 ml	3411	Pharma Square	Pharma Vision	50 ml	3533
3536	125 ml	Pharma Vision	400 ml	3511	Pharma Vision	Pharma Vision	75 ml	3534
3537	150 ml	Pharma Vision	400 ml	3531	Pharma Safe	Pharma Vision	100 ml	3535
3540	1000 ml	Pharma Safe	400 ml	3551	Pharma Safe	Pharma Vision	125 ml	3536
3540 B	1000 ml	Pharma Safe	500 ml	3312	Pharma Classic	Pharma Vision	150 ml	3487
3547	150 ml	Pharma Safe	500 ml	3313	Pharma Classic	Pharma Vision	150 ml	3507 A
3548	200 ml	Pharma Safe	500 ml	3412	Pharma Square	Pharma Vision	150 ml	3537
3549	250 ml	Pharma Safe	500 ml	3512	Pharma Vision	Pharma Vision	150 ml	3607
3550	300 ml	Pharma Safe	500 ml	3532	Pharma Safe	Pharma Vision	200 ml	3383
3551	400 ml	Pharma Safe	500 ml	3552	Pharma Safe	Pharma Vision	200 ml	3488
3552	500 ml	Pharma Safe	750 ml	3314	Pharma Classic	Pharma Vision	200 ml	3508
3607	150 ml	Pharma Vision	1000 ml	3315	Pharma Classic	Pharma Vision	250 ml	3509
3609	250 ml	Pharma Vision	1000 ml	3540	Pharma Safe	Pharma Vision	250 ml	3609
3610	75 ml	Pharma	1000 ml	3540 B	Pharma Safe	Pharma Vision	300 ml	3510
3611	150 ml	Pharma	1250 ml	3316	Pharma Classic	Pharma Vision	400 ml	3511
3692	75 ml	Pharma Curve	1500 ml	3317	Pharma Classic	Pharma Vision	500 ml	3512



Pharma-Tech A/S er Danmarks ældste blæsestøbningsfabrik. Firmaet udspringer af Terplet, som i år 2000 blev opkøbt af Rubek Emballage. I 2010 opkøbes en del af Scanbecks forretning og Pharma-Tech A/S var en realitet. Pharma-Tech A/S holder til i Randers i 4500 kvm store moderne produktionsfaciliteter. Pharma-Tech A/S er ISO 9001 certificeret. Vi producerer 24/7 på moderne fuldautomatiske blæsestøbningsmaskiner og kan levere en "håndfri" produktion. Vores råvareudvalg er HDPE, LDPE, MDPE, PP, PETG samt Co-ex. Råvarerne kan være både fødevaregodkendte eller Pharmacopoeia standard.

Produktionen finder sted i rene produktionslokaler. I produktionen er der installeret HEPA filtre og der er et konstant overtryk for at forhindre ind sugning af fremmedlegemer i produktionen. Alle produktioner er styret med batchnumre og hver kasse/foliepakke er forsynet med individuelt nummer. Der foretages 2 timers kontrol af produktionen på alle maskiner og 2 timers kontrollen er samtidig sporbar via batchnummersystemet, så enkelte kasser/foliepakker kan identificeres i tilfælde af uregelmæssigheder.

I samarbejde med vores kunder er vi i stand til at lave kundespecifikke analysecertifikater. Til alle leveringer kan vores kunder få en Overenstemmelseserklæring, som minimum dækker over følgende EU-direktiver:

- EU 10/2011
- EU 1935/2004 (80/590/EEC og 89/109/EEC)
- EU 2023/2006
- EU 1907/2006

Erklæringen dækker også over tungmetaller i henhold til EU direktivet 94/62/EC.

Vores sortiment af blæsestøbt emballage strækker sig over produktion af pharma tablet beholdere med mere end 120 varianter fra 10 ml til 5.000 ml til produktion af flasker, dunke og krukker til fødevarer, husholdning, helsekost og personlig pleje, men også et stort antal produkter til rengøring og den kemiske industri.

Standardsortimentet dækkes af mere end 400 egne forme og dertil kommer et stort antal af kundeejede forme.

Mange af vores varer er lagervarer og kan således leveres fra dag til dag. Det gælder også for en stor del af vores handelsvarer som låg, kapsler, indsætter, dispensere, trigger sprays, forstøvere, sæbepumper og foamere.

Pharma-Tech A/S er leverandør af totalløsninger og kan bistå med design, form- og værkøjsfremstilling, produktion, kundespecifikke analysecertifikater og dokumentation. Vi er specialister i at udvikle projekter med fokus på f.eks. Svanemærkning og Børnesikring med certifikat.

Vores erfarne team har en stor viden om forskellige muligheder og vi er altid åbne for nye projekter – store som små.



Pharma-Tech A/S is Denmark's oldest blow mould factory. The company developed from Terplet which was acquired by Rubek Emballage in 2000. In 2010 they acquired a share of Scanbeck's business and assets and Pharma-Tech A/S was formed. Pharma-Tech A/S is located in Randers, Denmark in a 4500 square meters modern production facility.

Pharma-Tech A/S is ISO 9001 certified. We produce 24/7 on modern fully automatic blow moulding machines and offer "hands-free" production. Our raw materials selection includes HDPE, LDPE, MDPE, PP, PETG and Co-ex. We can supply products in both food and Pharmacopoeia grade materials.

Production takes place in clean production rooms. In the production facility are HEPA filters and the facility is constantly pressurised to prevent foreign bodies such as dust from being drawn into the facility. Every production is controlled with batch numbering and each box / shrink pack is provided with individual reference numbers. The Pharma-Tech quality control team carries out 2-hourly production monitoring on all machines and this is traceable via the batch numbering system. All individual boxes / shrink packages can be identified in case of irregularities.

Together with our customers we are able to create customer-specific analysis certificates. For all deliveries a Declaration of Conformity is provided, this covers at minimum the following EU directives:

- EU 10/2011
- EU 1935/2004 (80/590/EEC og 89/109/EEC)
- EU 2023/2006
- EU 1907/2006

The declaration also covers heavy metals according to EU Directive 94/62/EC.

Our external supplier Rentokil provides us with pest control services.

We produce a wide range of plastic containers including pharmaceutical tablet containers with more than 120 shapes and sizes from 10 ml to 5,000 ml plastic bottles and cans, jars for food, healthcare and personal care. We also produce a large number of products for the cleaning and chemical industries.

The standard range includes more than 400 own moulds and in addition we produce from a large number of customer-owned moulds.

We offer a wide selection of merchandise such as lids, caps, inserts, dispensers, trigger sprays, mist spray atomisers, soap dispensers and foamers, many of which are also held in stock.

Pharma-Tech A/S has the advantage of holding many items in stock at our Danish factory and warehouse facilities. We can deliver these items to most European countries within just a few days.

Pharma-Tech A/S offers a project management service from design assistance to 3D sampling, mould making, production, customer specific certificates of analysis and quality documentation. We specialise in developing projects for example: environmentally friendly Svane certification and Child Resistant Closures with certification.

Our experienced team has a vast knowledge of different solutions and we are always open to new projects both large and small.



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Plastic bottles
and containers
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