

Vial 100ml ISO in molded glass type 1 in tray

Preliminary version

Product under development phase

Subject to validation during H2 2020

SGD Pharma references :

- Flint version : 01500 30 255
- Amber version : 01500 30 257

1. Vials specification

Technical drawing: **Appendix 1**

Reference	01500
Nominal capacity	100 ml
Brimful capacity	119 ml
Neck Finish	ISO 20
Weight	89 g
Height	94.5 mm
Ø	51.6 mm

2. Tray Specification

Primary packaging type	TRAY
Material	Tray: Polypropylene (PP) Tray sheet: PE-HD fibers (Tyvek®) Tray lid: PE-HD fibers and thermosetting adhesive (Tyvek®)
Net weight	1.60 kg
Gross weight	1.82 kg
Vials per Tray	18
Tray per layer	2

3. Secondary packaging

Scheme: **Appendix 2**

Steribag

Material	PE-HD fibers (Tyvek [®]) / HDPE
Bag composition	Double

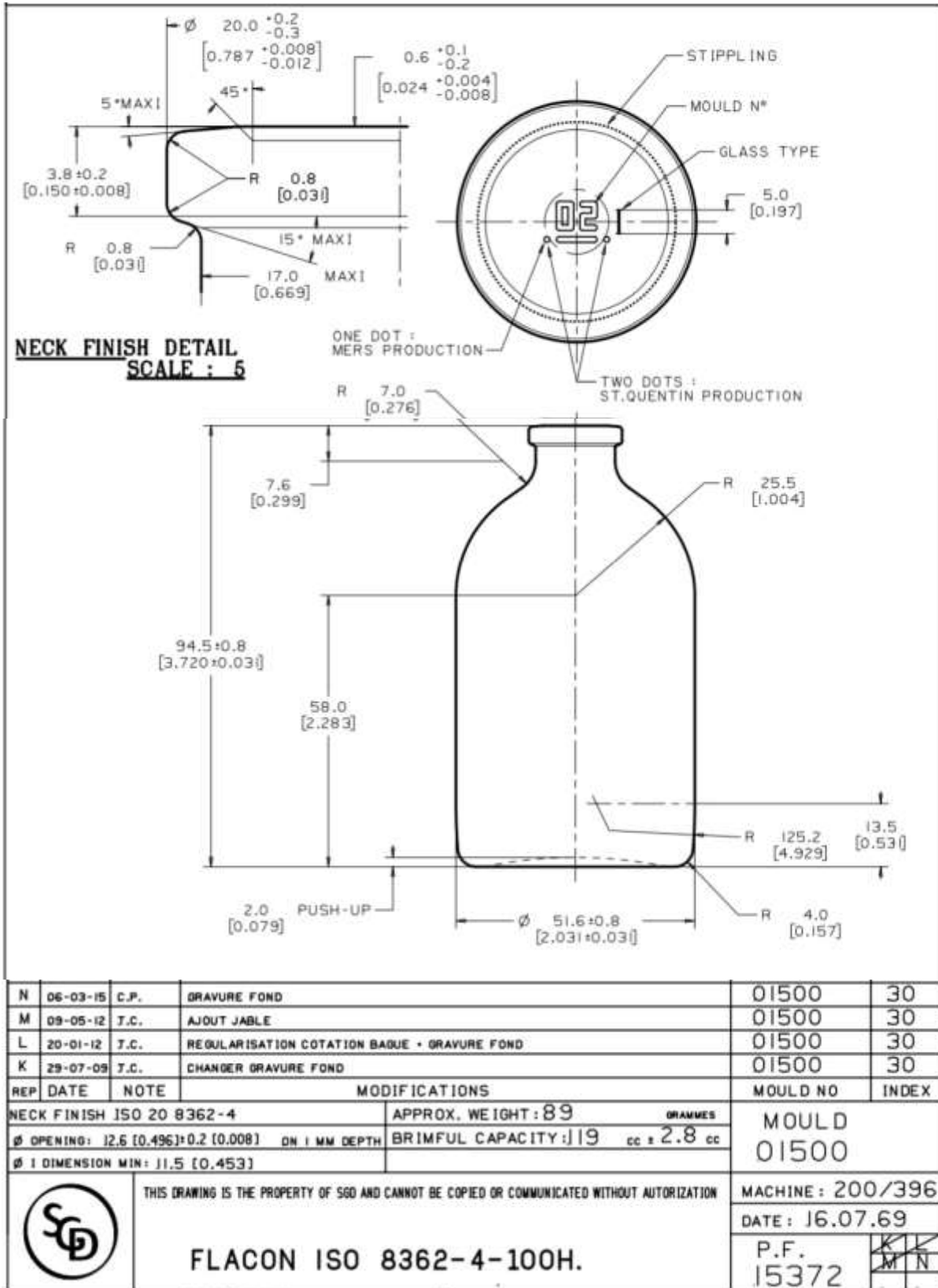
Box

Material	Alveolar PP
Dimension	788 x 235 x h345 mm
Net weight	9.6 kg
Gross weight	11.5 kg
Layer per box	3
Tray per box	6
Vials per box	108
Boxes per layer	5

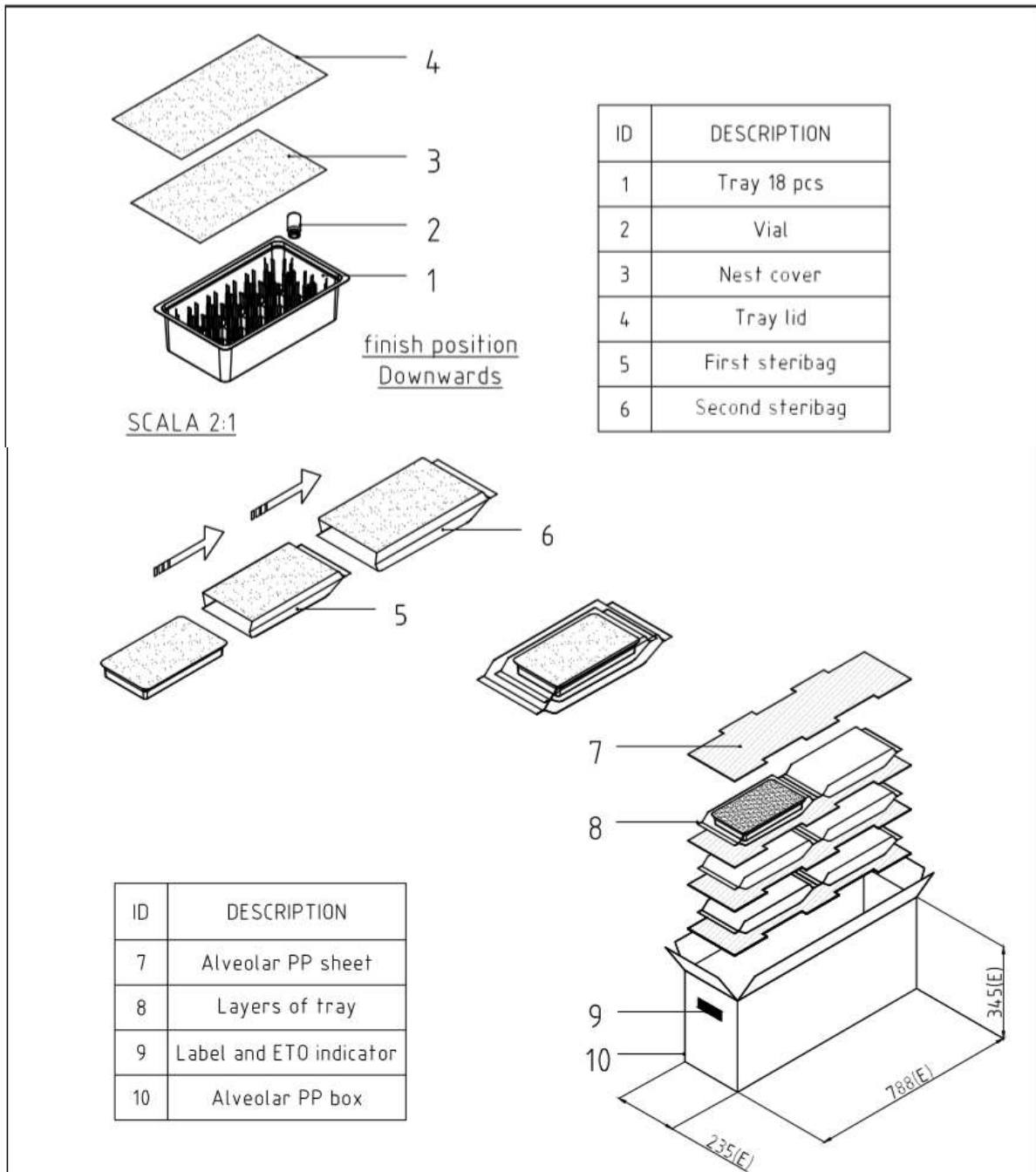
Pallet

Material	Wood
Dimension	800 x 1200 x h1880 mm
Net weight	240 kg
Gross weight	315 kg
Layers per pallet	5
Boxes per pallet	25
Vials per pallet	2700

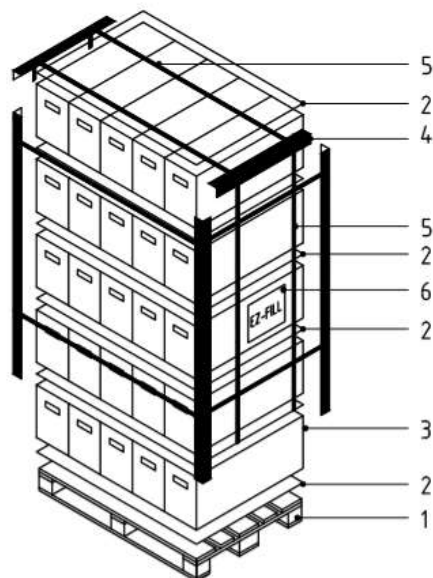
APPENDIX 1: VIAL DRAWING





APPENDIX 2: SECONDARY PACKAGING SCHEME



Rev.	Notes	Signature	Dates	Dimensions without tolerances ISO 2768				
00	First edition	Made by: MRG Approv. by: PTN	04/03/2020 14:17 04/03/2020 14:39	Tolerances basing on ISO 8015				
		Made by: Approv. by:		Format: A4	Unit: mm		Scale: 1:1	
	Material:			Ex	Lang.	EN		
	Description: PRIMARY PACKAGING SCHEME			Code: SC04165	Version: A	Rev.: 00		
Ompi is a brand of Stevanato Group S.p.A.		This document is property of Stevanato Group S.p.A., - All rights reserved - Copy prohibited without written permission					MOD 011-07	



ID	DESCRIPTION
1	Wooden pallet
2	Alveolar PP sheet
3	Layers of 5 boxes
4	Cardboard corners
5	Strapping as figure
6	Labels on the short sides

Rev.	Notes	Signature	Dates	Dimensions without tolerances ISO 2768				
				Tolerances basing on ISO 8015				
01	New drawing template	Made by MRG	11/04/2018 12:06	Format A4	Unit mm		Scale 1:40	
00	First edition	Approved by AFE	11/04/2018 12:29					
		Made by PTN	09/06/2016 11:24	Ex	Lang.	EN	Rev. 01	
		Approved by AFE	09/06/2016 12:07					
		Material: Description SECONDARY PACKAGING SCHEME		Code PA04100	Version A			
Ompi is a brand of Stevanato Group S.p.A.		This document is property of Stevanato Group S.p.A. - All rights reserved - Copy prohibited without written permission					MOD 011-07	